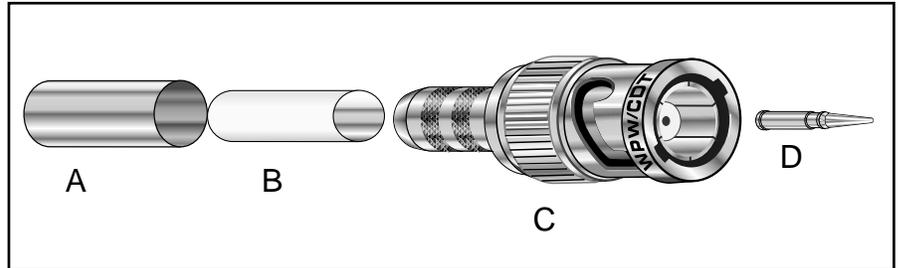


CN-BM74-18

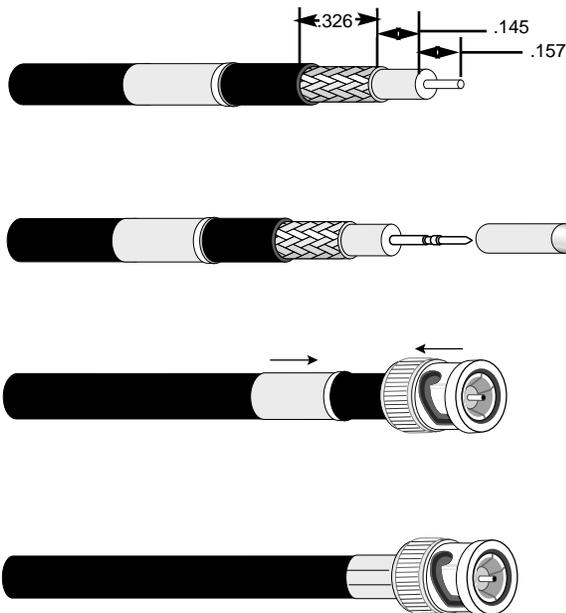
75Ω Minimax BNC Connector

Rev. 1. 5/04

4 piece BNC



PART NO.	CABLE TYPE	A CRIMP SLEEVE	B DIELECTRIC SLEEVE	C CONNECTOR BODY	D CENTER PIN	JACKET O.D.	WPW CABLES
CN-BM74-18	MINIMAX MINIATURE	.5625" (14.29mm)	.4375" (11.11mm)	1.0" (25.4mm)	.530" (13.46mm)	.146" (3.71mm)	825, 25825, HD825, HD25825, 45825, WP8254, WP8255, WP258254, WP258255



Assembly Instructions:

1. Trim Cables as shown, taking care not to nick the inner Conductor or braid.
2. Slip crimp sleeve over cable. Place inner conductor into contact, take care that inner dielectric is square and touching center contact. Crimp with the appropriate .068" Crimp tool.
3. Flair outer braid, slip the dielectric sleeve over the dielectric. Push the contact or center pin into the connector body until a gentle snap is felt, indicating the contact is in place. Slide the crimp sleeve in place being sure it butts against rear of connector body. Crimp with the appropriate tool. Crimp only once to the back of the crimp sleeve using the appropriate .178" Crimp.

WEST PENN WIRE

PART NO.	CABLE	CRIMP BRAID HEX	Center Pin Crimp	CRIMP TOOL	STRIP TOOL
CN-BM74-18	MINIATURE COAXIAL	.178" (4.52mm)	.068" (1.73mm)	TL-105	TL-825

2833 West Chestnut Street
Washington, PA 15301

724-222-7060
FAX: 724-222-6420

www.westpenn-cdt.com
e-mail: wpwsales@westpenn-cdt.com

TOLL FREE: 800-245-4964
PA CALL: 800-222-8883